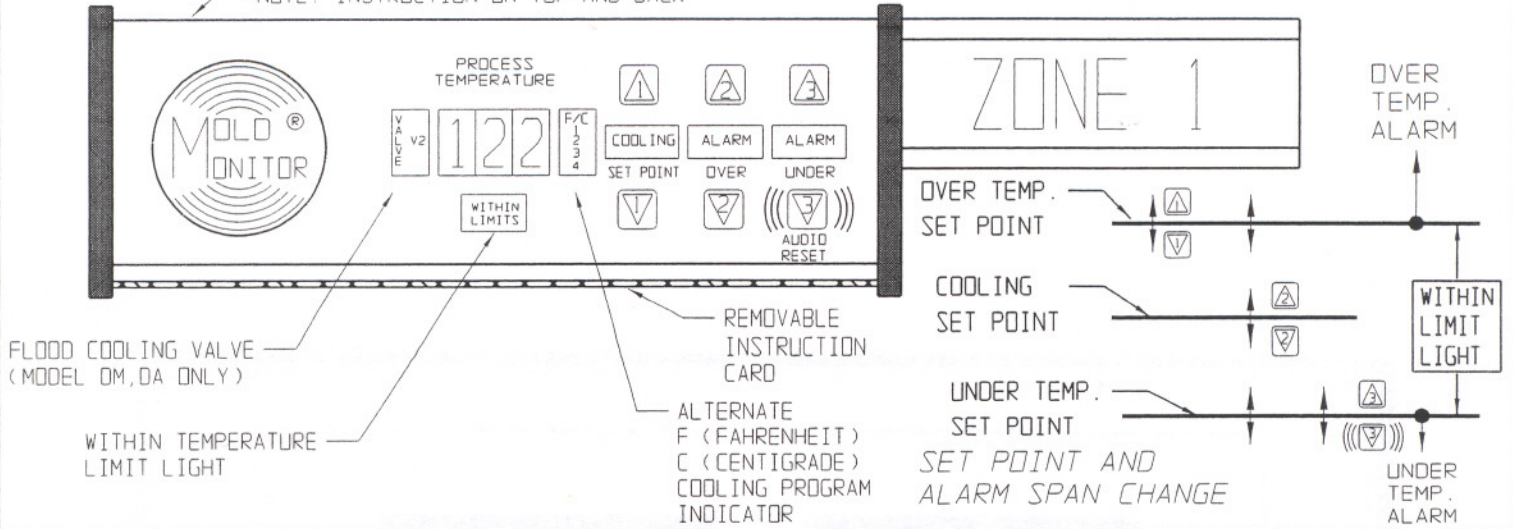


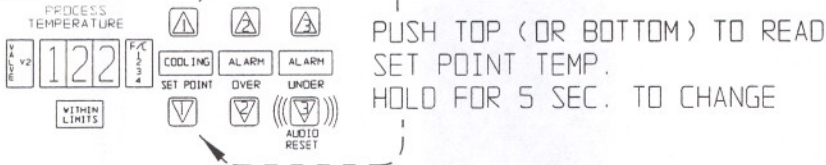
# MOLDMONITOR KEYBOARD FUNCTION MODEL DD, DM, DA

NOTE: INSTRUCTION ON TOP AND BACK

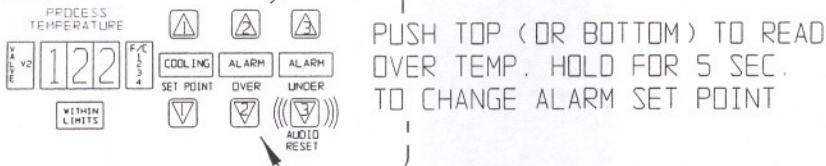


## TEMP. SET POINT SELECTION

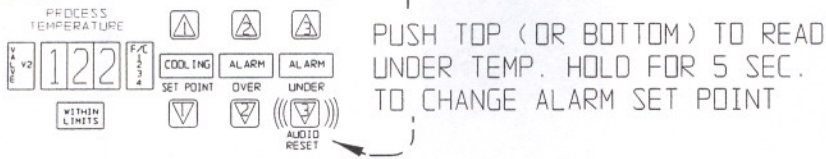
### COOLING TEMP. SET



### OVER TEMP. ALARM



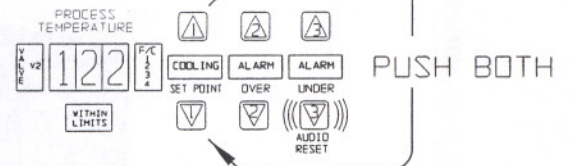
### UNDER TEMP. ALARM



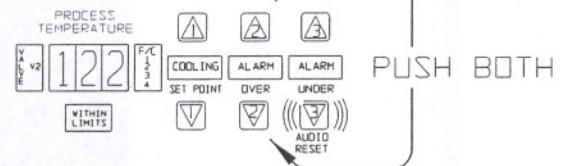
NOTE: ALARM SPAN WILL REMAIN WHEN COOLING SET POINT IS CHANGED

## COOLING PROGRAM SELECTION

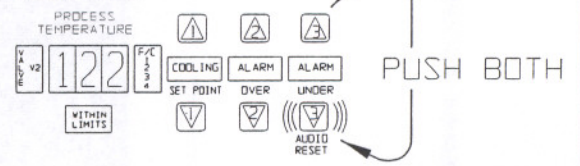
### PROGRAM 1



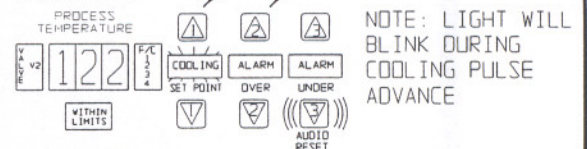
### PROGRAM 2



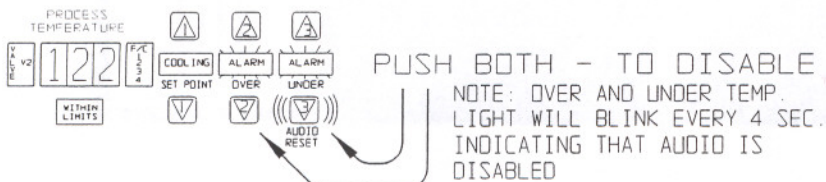
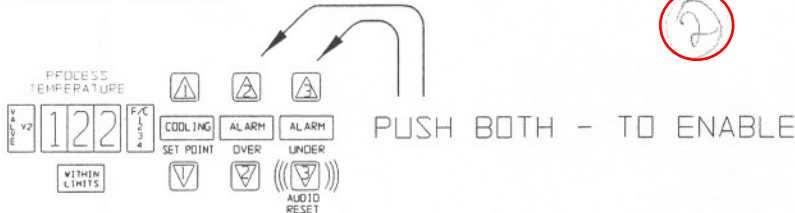
### PROGRAM 3



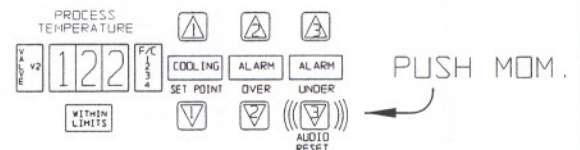
### PROGRAM 4



## AUDIO ALARM



## AUDIO RESET (TEMPORARY)

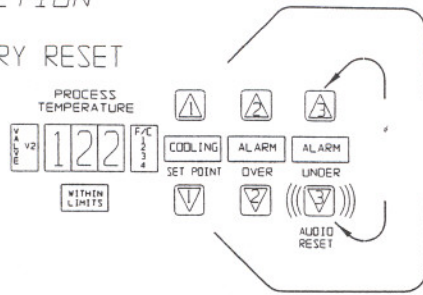


NOTE: AUDIO WILL AUTOMATICALLY RE-ARM WHEN TEMPERATURE REACHES SET POINT

# MOLDMONITOR KEYBOARD FUNCTION MODEL DD, DM, DA

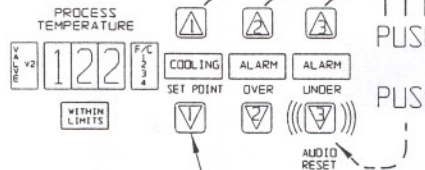
## FUNCTION

### MEMORY RESET



PUSH CORNER (4) BUTTONS SIMULTANEOUSLY  
 SET POINT 100 DEGR. F  
 OVER TEMP. 110 DEGR. F  
 UNDER TEMP. 90 DEGR. F

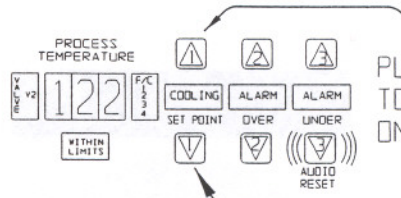
### BCD CODE READ OUT (DIAGNOSTIC)



PUSH TOP ROW AND HOLD  
 PUSH MOMENTARILY

(PUSH MOMENTARILY FOR DIAGNOSTIC ROUTINE)

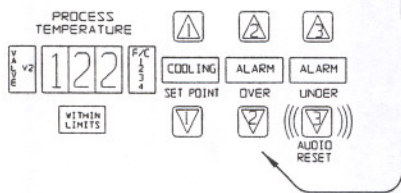
### VALVE ON/OFF



PUSH TOP (OR BOTTOM) TO SWITCH VALVE ON AND OFF

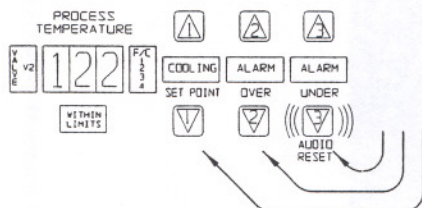
# MOLDMONITOR KEYBOARD FUNCTION MODEL DA ONLY

### F/C SWITCH



PUSH BOTH

### ADDRESS



PUSH ALL 3 BUTTONS TO DISPLAY - SET ADDRESS  
 TO CHANGE ADDRESS -- HOLD ALL 3 BUTTONS FOR 3 SEC.

TO SCROLL UP:

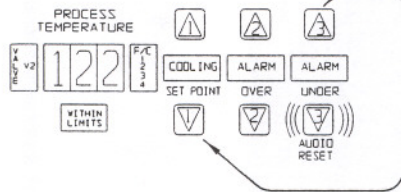
RELEASE BUTTONS 1 AND 3 (KEEP PRESSURE ON 2)

TO SCROLL DOWN:

RELEASE BUTTON 1 AND 2 (KEEP PRESSURE ON 3)

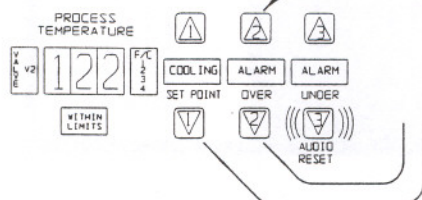
RELEASE ALL BUTTONS WHEN DESIRED ADDRESS IS DISPLAYED

### KEYBOARD DISABLE



PUSH BOTH BUTTONS MOMENTARILY  
 DISPLAY WILL FLASH 000 0 MOMENTARILY  
 TO INDICATE DISABLED CONDITION  
 TO ENABLE----REPEAT

### BAUD RATE



PUSH MOMENTARILY TO VIEW BAUD RATE  
 TO CHANGE HOLD ALL 3 BUTTONS FOR 3 SEC,  
 THE MOLDMONITOR WILL SCROLL BAUD RATE 1/SEC.  
 TO SET BAUD RATE, RELEASE BUTTON WHEN DESIRED  
 RATE IS DISPLAYED